

Ship Oct 28

Work Order ID 152361

152361

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Friday, October 21, 2016 4:20:50 PM

Item ID: D3237-1-0980 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Seal-98"
 Start Date: 10/24/2016 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 10/25/2016 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: dm Date: 10/10/21 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3237	Rev B								

100
 100 Small Fab 0.00
 Small Fab Memo 0.00
 Small Fab Cut as per dwg D3237 (98" long)

6 FF OCT 31 2016

110
 110 QC5- Inspect part completeness to step on W/O 0.00
 QC Memo 0.02
 Quality Control

OCT 31 2016
 9102 1 6 130
 DAS 24 9-89

120
 120 Identify as per dwg & Stock Location: Ship 0.00
 Packaging Memo 0.01
 Packaging

6 OCT 31 2016
 DAS 6 9-89

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.10							
Quality Control									

OCT 31 2016
DAS
21
9-89

16-10-31

Picklist Print

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Parent Item: D3237-1-0980

D3237-1-0980

Parent Item Name: Seal-98"

Start Date: 10/24/2016

Required Date: 10/25/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-1		Manufactured	No			100	f	140.6765	8.1666	51.57853			
D3237-1									**				
Seal Retainer(\$ Per Ft)													

Location	Loc Qty	Loc Code
ST420	90.6765016	
128283	45.9836837	
134740	44.6928179	
ST625	50	
4x 149171	50	

152364

34.385686 + 17.192844 FF

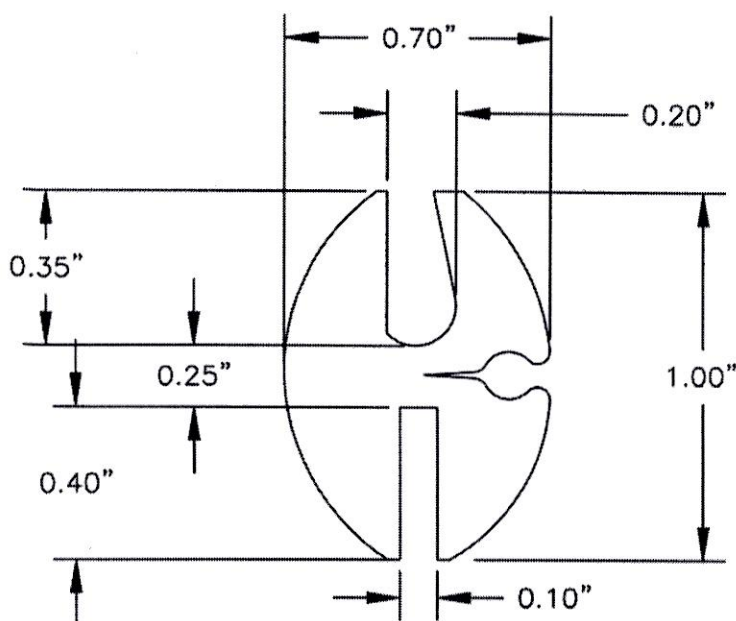
OCT 31 2016



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05	TITLE SEAL		SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12 #

SPECIFICATION CONTROL DRAWING

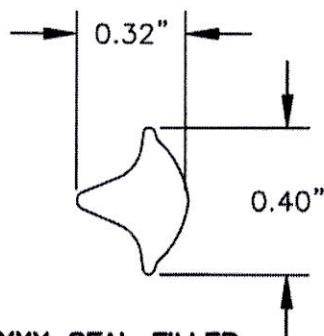


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152361
8m 16/10/21

D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0\" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0\" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

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